

CLAIMS

1. A packaging (100) containing pouches (2a, 2b, 2c, 2d), said pouches being placed head-to-tail in the packaging (100),  
5 the packaging being of the flexible type with four welded sides (101a, 101b, 101c, 101d).
2. The packaging according to Claim 1, in which the pouches (2a, 2b, 2c, 2d) are of the doypack type.  
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3. The packaging according to Claim 1, in which the pouches (2a, 2b, 2c, 2d) are of a flat uniform or pillow pouch type and are placed so as to be staggered.  
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4. The packaging according to one of Claims 1 to 3, in which the packaging has width and length corresponding to dimensions which are submultiples of 400 x 600 mm, said pouches being arranged flat in the plane defining said width and length.  
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5. The packaging according to one of Claims 1 to 4, having a top opening (102).
6. The packaging according to one of Claims 1 to 4, having a side opening (102).  
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7. The packaging according to one of Claims 1 to 6, further comprising a handle (103).
8. The packaging according to one of Claims 1-7, further comprising a reclosing device.  
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9. A pallet comprising a plurality of packagings according to one of claims 1 to 8, characterized in that the pouches (2a, 2b, 2c, 2d) are arranged flat in relation to the pallet.  
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10. The pallet according to Claim 9, measuring 800 x 1200 mm.

11. The pallet according to Claim 9, measuring 1000 x 1200 mm.

5 12. A method of manufacturing a packaging according to any one of Claims 1 to 8, comprising the following steps:

(i) provision of an empty packaging (100) having four welded sides;

(ii) filling of said packaging with pouches; and

10 (vi) closure of the packaging.

13. A method of manufacturing a packaging according to any one of claims 1 to 8, comprising the steps of:

(i) providing pouches in a mandrel;

15 (iv) winding a film about said mandrel

(v) welding said film to obtain four welded sides (101a, 101b, 101c, 101d);

(vii) withdrawing said mandrel; and

(viii) closing the packaging.

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14. A method for manufacturing a palette according to any one of claims 9 to 11, comprising the steps of:

(i) providing packagings containing pouches;

25 (iv) orienting said packagings so that the pouches are flat with respect to the palette; and

(v) palletizing said packagings.